

# PREMO ROLL 22 MINERAL PREMO ROLL 22

REINFORCED ELASTOPLASTOMERIC POLYMER-BITUMEN  
WATERPROOFING MEMBRANES

GRANTS *LEED* CREDITS

CATEGORY	CHARACTERISTICS		ENVIRONMENTAL							METHOD OF USE				
		 Reazione al fuoco		 ASBESTOS FREE	 TAR FREE	 CHLORINE FREE		 NON DANGEROUS WASTE	 EXHAUSTED OIL FREE				 COLD ADHESIVE BONDING	 APPLICATION WITH MOLTEN BLOWN BITUMEN
ELASTOPLASTOMERIC	WATERPROOF	REACTION TO FIRE	ECO GREEN	ASBESTOS FREE	TAR FREE	CHLORINE FREE	RECYCLABLE	NON DANGEROUS	EXHAUSTED OIL FREE	TORCH APPLICATION	HOT AIR APPLICATION	NAILING	COLD ADHESIVE	APPLICATION WITH MOLTEN

\* For waterproofing membranes with TEXFLAMINA underface finish only

## DESCRIPTION

The **PREMO ROLL 22** membranes are made up of distilled bitumen, selected for industrial use, with elastomeric and plastomeric polymers added to obtain a phase inversion compound whose continuous phase is formed by polymers in which the bitumen is dispersed, where the characteristics are determined by the polymeric matrix and not by the bitumen even though this is the most consistent ingredient.

The performance of the bitumen is therefore increased along with the durability and the resistance to high and low temperatures while the already optimum adhesive and impermeable qualities of the bitumen remain unchanged.

**PREMO ROLL 22** and **MINERAL PREMO ROLL 22** are reinforced with a rot-proof "non woven" polyester fabric composite, stabilized with fibreglass mat which is very strong and elastic with optimal dimensional stability in hot conditions which reduces the problems of the banana effect and the retraction of head lap joints as it is 2 to 3 times more stable than normal reinforcements in "non woven" polyester fabric.

The **PREMO ROLL 22** membranes, produced in various thicknesses, have the upper face of the membrane coated with a uniformly distributed, fine serigraphed talc, a patented treatment which makes it possible to quickly unroll the rolls and install the membranes with the reliable and fast welding of the joints. The **MINERAL** versions, produced in various weights, have the upper face self-protected with hot bonded and pressed ceramic mineral granules,

with the exception of an overlapping side strip, protected by a strip of Flamina film which is torched to weld the joints. The underside of the membranes is coated with Flamina, a plastic film that melts when torched and which is embossed both to obtain the pre-tension and therefore the optimal retraction of the film and also to offer the torch a greater surface area for faster and more reliable installation. When the membrane is dry laid or spot bonded, the embossing diffuses the vapour.

## APPLICATION FIELDS

The long lasting strength, elasticity and stability at high and low temperatures make **PREMO ROLL 22** and **MINERAL PREMO ROLL 22** membranes ideal for use as a single or multi-layer waterproofing systems for new building work or for refurbishment:

- On all sloping surfaces: on flat, vertical and curved surfaces.
- On different types of substrates: site-cast or prefabricated concrete substrates, on metal or timber roofing, on the most common thermal insulation used in the building trade.
- For the most varied uses: terraces, flat and sloping roofs, dielectric and acid-proof coatings and walls in contact with the ground.

CE

INTENDED USE OF "CE" MARKING SPECIFIED ACCORDING TO THE AISPEC-MBP GUIDELINES

### EN 13707 - REINFORCED BITUMEN SHEETS FOR ROOF WATERPROOFING

- Under layer or intermediate layer in multi-layer systems without permanent heavy surface protection
  - PREMO ROLL 22
- Upper layer in multi-layer systems without permanent heavy surface protection
  - PREMO ROLL 22
  - MINERAL PREMO ROLL 22
- Under heavy protection in multi-layer systems
  - PREMO ROLL 22

### EN 13969 - BITUMEN DAMP PROOF SHEET INCLUDING BITUMEN BASEMENT TANKING SHEETS

- Membranes for foundations
  - PREMO ROLL 22

### EN 13859-1 - UNDERLAY FOR DISCONTINUOUS ROOFING

- MINERAL PREMO ROLL 22

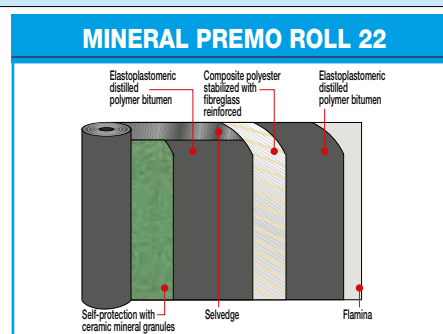
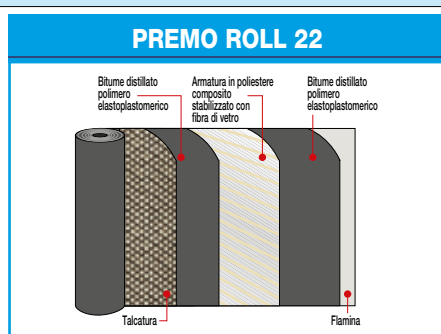
## TECHNICAL CHARACTERISTICS

	Standard	T	PREMO ROLL 22	MINERAL PREMO ROLL 22
Reinforcement			"Non-woven" composite polyester stab. with fibreglass	"Non-woven" composite polyester stab. with fibreglass
Thickness	EN 1849-1	±0,2	4 mm	-
Thickness MINERAL	EN 1849-1	±10%	-	4 mm
Roll size	EN 1848-1	≥	1×10 m	1×10 m
Watertightness • after ageing	EN 1928 - B EN 1926-1928	≥ ≥	60 kPa -	60 kPa -
Shear resistance L/T	EN 12317-1	-20%	800/600 N/50mm	-
Maximum tensile force L/T • after ageing	EN 12311-1	-20%	900/700 N/50 mm -	900/700 N/50 mm -
Elongation • after ageing	EN 12311-1	-15% V.A.	50/50% -	50/50% -
Resistance to impact	EN 12691 - A		1 250 mm	-
Resistance to static loading	EN 12730 - A		20 kg	-
Resistance to tearing (nail shank) L/T	EN 12310-1	-30%	150/150 N	150/150 N
Dimensional stability L/T	EN 1107-1	≤	-0.50/+0.50%	-0.50/+0.50%
Flexibility to low temperature • after ageing	EN 1109 EN 1296-1109	≤ +10°C	-10°C -	-10°C -5°C
Flow resist. at high temp. • after ageing	EN 1110 EN 1296-1110	≥ -10°C	120°C 110°C	120°C 110°C
UV ageing	EN 1297		Test passed	Test passed
Reaction to fire Euroclass	EN 13501-1		F roof	F roof
External fire performance	EN 13501-5		E	E

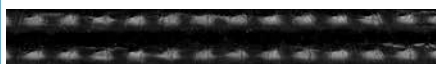
Compliant with EN 13707 in terms of the resistance factor to steam penetration for reinforced polymer-bitumen membranes, the value of  $\mu = 20\,000$  may be considered, unless declared otherwise.

the numerous possible uses and the possible interference of conditions or elements beyond our control, we assume no responsibility regarding the results which are obtained. The purchasers, of their own accord and under their own responsibility, must establish the suitability of the product for the envisaged use.

## COMPOSITION OF THE MEMBRANE



## PRODUCT FINISHING



**EMBOSSING FLAMINA.** The embossing on the lower surfaces of the membranes finished with Flamina film makes it possible to lay the product precisely and quickly, forming a smooth surface when melted with the torch. It indicates the correct melting temperature and lets the film retract faster. The embossing also enables optimal vapour diffusion; in spot bonded and loose laid installation, in the points where it remains intact, preventing blisters and swelling.



**TALC SURFACING.** The talcing of the top face is carried out with a technique which evenly spreads the very thin talc over the top surface with a special pattern, preventing accumulation or zones without talc. This new system allows a quick unroll and gives the surface a pleasant aspect, which enables to torch it faster if compared to the other coarser mineral finishes.



**CERAMIC-COATED MINERAL GRANULES.** On the visible face of the membrane, a protective coating made up of ceramic-coated granules of various colours is hot bonded. This mineral shield protects the membrane from ageing caused by UV rays.

The figures shown are average indicative figures relevant to current production and may be changed or updated by INDEX at any time without previous warning. The advice and technical information provided, is what results from our best knowledge regarding the properties and the use of the product. Considering

• FOR ANY FURTHER INFORMATION OR ADVICE ON PARTICULAR APPLICATIONS, CONTACT OUR TECHNICAL OFFICE • IN ORDER TO CORRECTLY USE OUR PRODUCTS, REFER TO INDEX TECHNICAL SPECIFICATIONS •

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